Fore-Blessing: Bread/Cakes of Rice Flour and Mezonot Flour

In a bread containing rice flour, if at least 20\% of the flour is from one of the *Five Grains*, say the fore-blessing of ha'motzi (after-blessing: $birkat\ ha'mazon$).

In a cake containing mostly rice flour, if at least 20\% of the flour is from one of the *Five Grains*, say a fore-blessing of *borei minei mezonot* (after-blessing: *al ha'michya*).

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