Until When May You Eat without a New Fore-Blessing

You may continue eating without saying a new fore-blessing--without a time limit--as long as you are not involved in some other activity that distracts you from eating (*hesech da'at).*

Example

SITUATION	You are eating and take a break to do work for your business or read a magazine article that involves your concentration.
WHAT TO DO	You may not continue eating unless you say a new fore-blessing.
NOTE	This is true whether you became full at any time or not.

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